
TYPE	One component solvent borne primer.
USE	For all types of wood and fibreboards. Well fitted for line-application. Only for interior use.
SPECIAL PROPERTIES	Fast drying. Good filling properties. Good sanding properties. No aromatics. No formaldehyde emission.

TECHNICAL DATA

Gloss (60°)	Matt
Delivery viscosity	45-50 s, DIN-cup 6, 20 °C.
Specific density	1.15-1.21 kg/l
Solids	Approx. 52 % by weight Approx. 33 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
System	To be top coated with one layer Acid Curing coating, TEKNOCOAT 1678-1X or UV topcoat. Highest recommended amount applied, 200 g/m ² .

DIRECTIONS FOR USE

Application method	Conventional-, high pressure-, automatic- and electrostatic spraying. Curtain coating.				
Drying	Dry for stacking <table><tr><td><u>20 °C</u></td><td><u>50 °C</u></td></tr><tr><td>2-3 hours</td><td>30-60 min.</td></tr></table>	<u>20 °C</u>	<u>50 °C</u>	2-3 hours	30-60 min.
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Thinner	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOOLV 1135-81.				
Cleaning	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOOLV 1135-80.				

HEALTH AND SAFETY	See Safety Data Sheet.
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